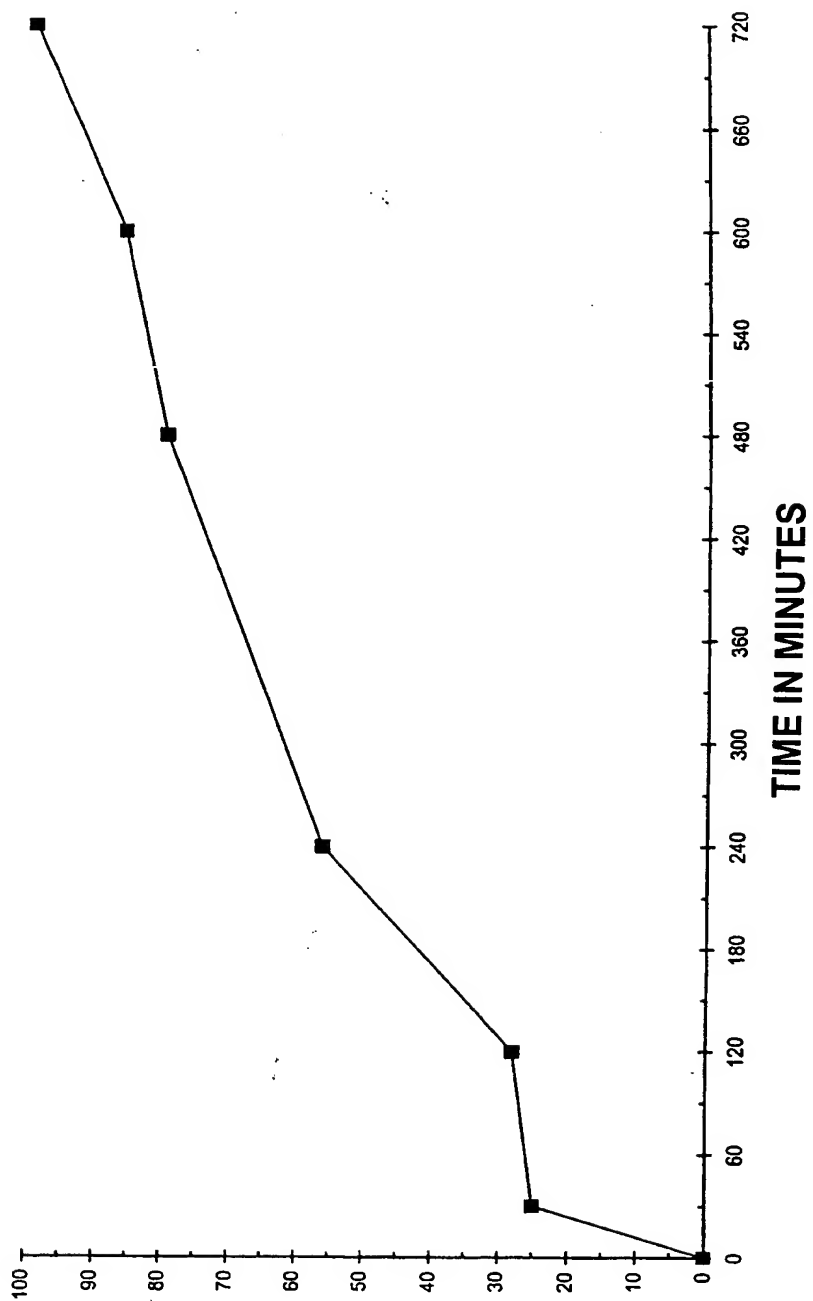
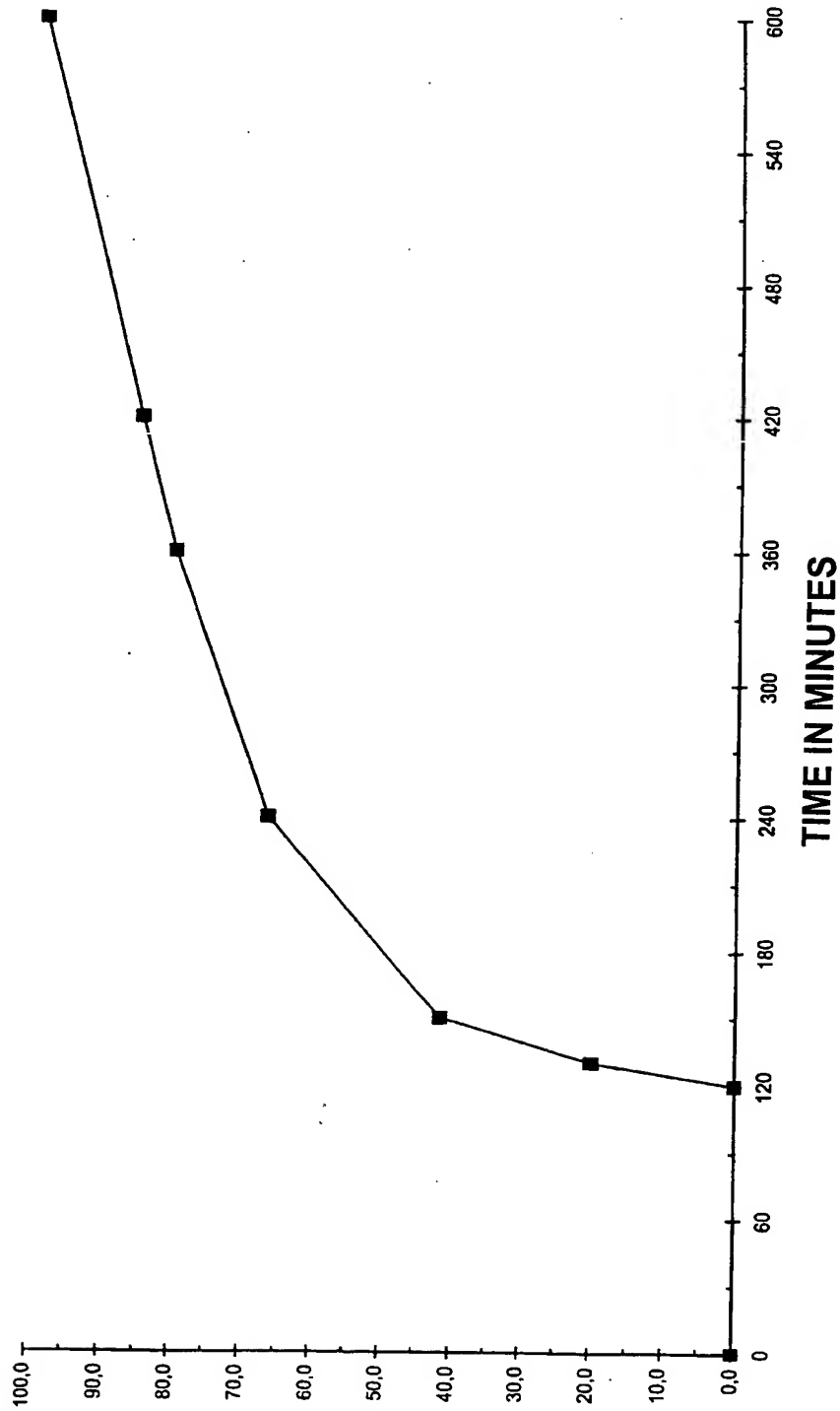


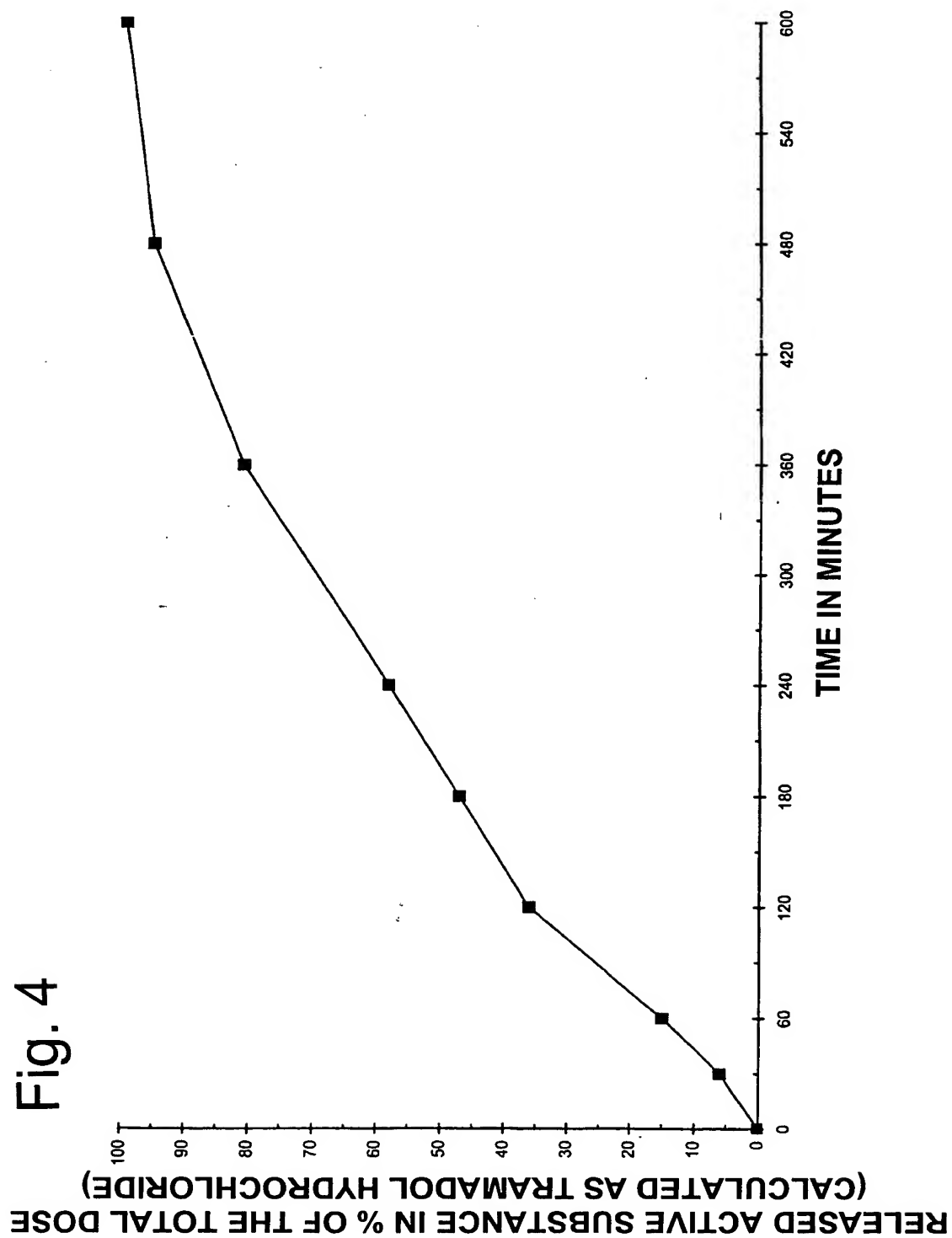
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**RELEASED ACTIVE SUBSTANCE IN % OF THE TOTAL DOSE
(CALCULATED AS TRAMADOL HYDROCHLORIDE)**

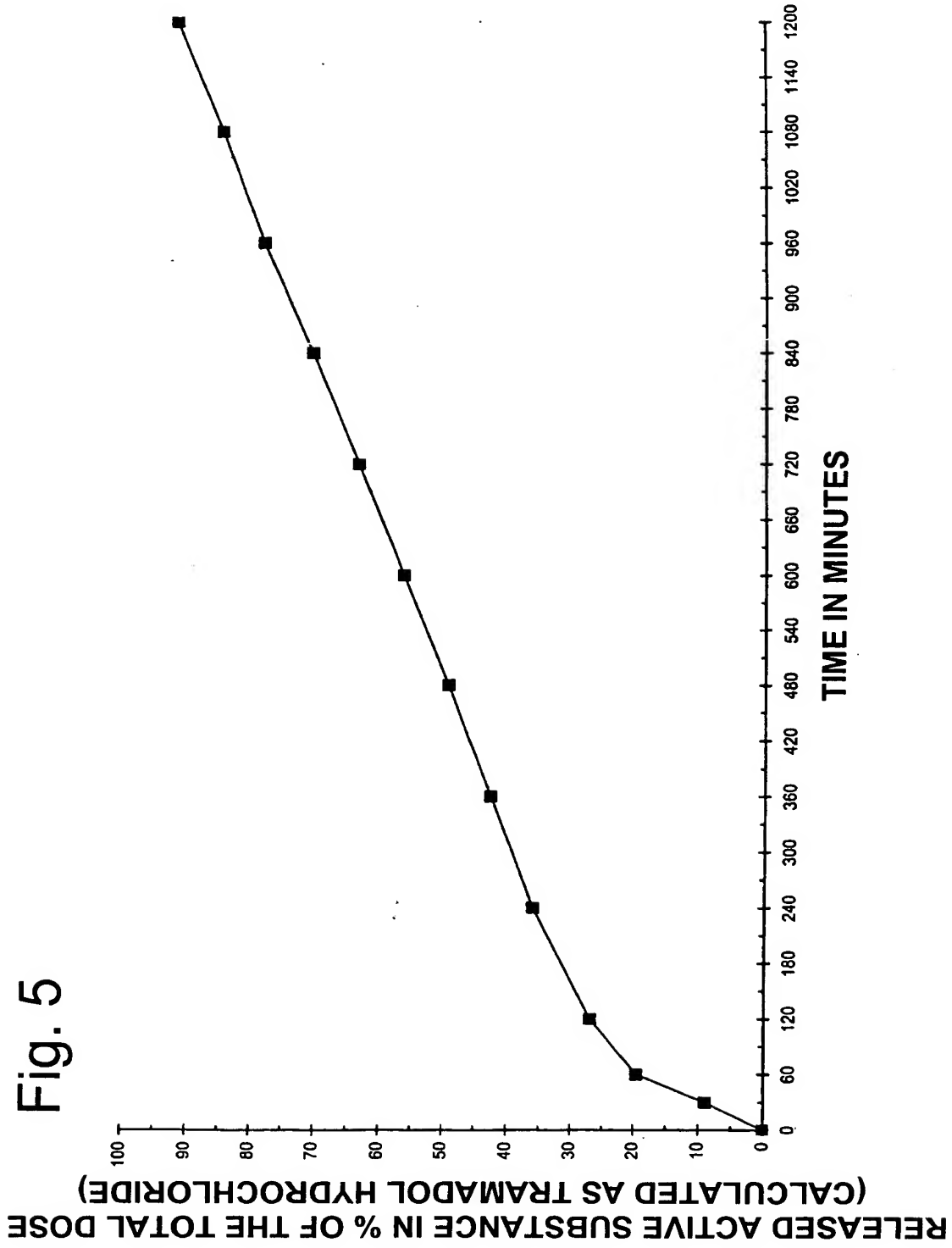


RELEASED ACTIVE SUBSTANCE IN % OF THE TOTAL DOSE
(CALCULATED AS TRAMADOL HYDROCHLORIDE)





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